



MODEL 1400N
67-0903 SHEET 2 OF 2
REV. 2 1/05

PARTS LIST FOR MODEL 1400N

ITEM	QTY	P/N	A*	B*	DESCRIPTION	ITEM	QTY	P/N	A*	B*	DESCRIPTION
01	1	2-01-9306			Soc. Hd. Screw 5/16 - 18x3/8	36	1	61-8674			Intake Ring
02	1	41-2191			Pulley Including Set Screw Item 1	38	2	41-1063	2	2	Spring Holder
03	1	41-3696			Shaft Seal	39	4	61-8559A	4	4	Vane Spring
04	1	41-0643			Shaft Seal Gasket	40	4	41-1059	4		Vane, Metal
05	1	41-0624	1	1	Pulley Key	41	5	2-01-0112			Hex. Hd. Cap Screw 1/4 - 20x3/4
06	1	41-1060			Shaft	42	1	41-1042			Exhaust Ring
07	1	41-1150	1	1	Retaining Ring	43	3	2-00-6712			Soc Hd Screw 10-32x3/4
08	2	41-0613	2	2	Woodruff Key	44	1	41-0578	1	1	Lip Seal
09	1	2-00-2704			Fil. Hd. SS Screw 10-32x1/4	45	1	61-8102A			Flange For GB. Valve
10	2	61-8682			Leg	46	1	61-8103	1	1	O-Ring Viton
11	6	41-1138			Washer, Copper 7/16 OD	47	2	61-8362			Soc. Hd. Screw 8 - 32x1
12	1	41-3753			Oil Sight	48	1	61-8266			Tee 1/4 NTP
13	1	41-1742	1	1	O-Ring #011	49	1	41-1734			Drain Valve
14	1	61-8548C			Oil Case Assy. (see note below)	50	1	2-01-0120			Hex. Hd. Cap Screw 1/4 - 20x1-1/4
15	2	61-8384			Plug, 1/4 NTP	51	1	41-1736			Gas Ballast Valve incl. item 13
16	1	61-8355B	1	1	Oil Case Gasket	52	4	2-01-0308			Hex. Hd. Screw 5/16 - 18x1/2
17	9	2-01-0332			Hex. Hd. Cap Screw 5/16 - 18x1-1/2	53	2	2-61-0571			Steel Washer .071 x 3/8 I.D.
18	9	41-2363			Washer	54	2	61-2159A	1	1	O-Ring, Viton #116
19	1	41-1045			Back Endplate	55	1	61-8348A	1	1	Baffle Stud
20	2	41-1040			Rotor	56	1	61-8347B			Exhaust Baffle
21	1	61-1239	1	1	Exhaust Valve	57	1	61-8100A			Valve Adapter
22	2	2-71-0040	2	2	Brass Washer #10	58	1	61-8101A			Connector
23	8	41-1056			Aluminum Washer	59	1	41-2757			Locknut
24	1	41-1039			Vented Exhaust Plug	60	2	62-0118	2	2	O-Ring, Tetr., #013
25	1	61-8678			Center Plate	61	1	61-8382			Union
26	1	41-1285			Steel Washer	62	1	61-8327B			Bubbler Tube
27	1	41-0890	1	1	Air Filter	65	1	62-0121			Washer, SS
28	1	41-0383	1	1	Gasket, Intake Chamber	66	1	66-0117			Stopper, Purge
29	1	61-8676			Intake Chamber	67	1	61-8665	1	1	O-Ring, M2 .5x86, Viton
30	2	61-8464A			Adapter, NW16	68	1	61-9378	1	1	O-Ring, #152, Viton
31	2	2-01-0524			Hex. Hd. Cap Screw 3/8 - 16x1-1/2	69	1	66-0183	1	1	O-Ring, #120, Viton
32	1	61-8701			Back Endplate			1401E-01	1	1	Shaft Seal Kit**
33	1	61-8672			End Cap			1-99-5282	1	1	Sealant, 6cc
34	5	2-00-2706			Hex. Hd. Screw 10 - 32x3/8						
35	2	2-31-2521			Hex. Nut 3/8x16						

Note: Oil Case Assy. Item # 14 Includes Items # 10, 12, 15, 30, 48, 49, 52, 54, 60, 61, 62, 65 & 66

A*: MAJOR REPAIR KIT CAT# 1400K-10

B*: MINOR REPAIR KIT CAT# 1400K-09

** 1401E-01 is a shaft seal repair kit, it includes a shaft seal, gasket, and 3 screws