



Model 1402N

67-0902
Sheet 2 of 2
Rev. 11 6/04

PARTS LIST FOR MODEL 1402N

ITEM	QTY	PC. NO.	A	B	DESCRIPTION	ITEM	QTY	PC. NO.	A	B	DESCRIPTION
01	1	61-8113C			Intake Ring	43	1	61-8329A			Air Filter Bracket
02	3	2-61-0000			Steel Washer 3/16 size	44	6	2-01-0316			Hex Head Cap Screw 5/16-18x1
03	3	2-31-0112			Hex Steel Nut	45	1	61-8382			Union
04	1	61-8315A	1	1	Valve Block Spacer	46	2	61-8465A			Intake Adapter NW25
05	2	61-8314A	2	2	Valve	47	2	61-9284A	2	2	O-ring, Fluoroelast. #214
06	2	41-2158	2	2	Valve Spring	48	1	61-8279B	1	1	Oil Case Gasket
07	1	2-01-8128			Headless Steel Set Screw	49	2	62-0118	2	2	O-Ring, Fluoroelast. #013
08	1	61-8313A			Valve Block	50	1	61-8102A			Flange for Gas Ballast Valve
09	1	61-2372			Filler Plug	51	1	41-1736			Gas Ballast Valve
10	1	61-8316A			Baffle Plate	52	2	61-8362			Socket Head Screw 8-32x1
11	1	2-36-9900			Nut, Lock 1/4-20	53	1	61-8319B			Oil Case Assy. Incl. Item 16,45,49,56,59,75,76,78,79,80,81
12	3	2-00-2706			Fil. Head Screw 10-32x3/8	54	1	41-2757			Lock Nut
13	1	61-2159A	1	1	O-Ring, Fluoroelast. #116	55	1	61-8103	1	1	O-ring, Fluoroelast. #905-75
14	1	41-2175			Headless Steel Setscrew	56	2	61-2229A			Glass Window
15	1	41-2092			Intake Rotor	57	1	61-8100A			Gas Ballast Valve Adapter
16	1	61-8266			Tee 1/4 NPT	58	1	61-8101A			Gas Ballast Valve Connector
17	1	61-8250C			Center Plate	59	1	41-1734			Drain Valve
18	1	41-1742	1	1	O-ring, Fluoroelast. #011	60	6	61-8456A	6	6	Washer Copper 5/16
19	2	2-01-6320			Socket Head Screw 5/16-18x1-1/4	61	2	41-1056			Washer
20	1	41-2154	1	1	Lower Exhaust Valve	62	2	41-0613	2	2	Woodruff Key
21	1	61-8310A			Pressure Release Duct, Part 2	63	1	41-2093			Shaft
22	1	41-0992	1	1	Pressure Release Valve	64	2	41-0624	2	2	Woodruff Key
23	6	41-2363			Washer	65	1	41-0508	1	1	Thrust washer
24	6	2-01-0356			Hex Head Screw 5/16-18x3-1/2	66	1	61-8669			Large End Plate
25	3	62-0259			Self Tap Screw #6x1/4 Type 'A'	67	10	2-63-0193			Split Lock Washer
26	1	61-8309B			Pressure Release Duct Part 1	68	10	2-01-0114			Hex Head Cap Screw 1/4-20x3/4
27	1	41-0672			End Cap	69	1	41-0660	1	1	Air Filter
28	1	4-40-1200	1	1	Steel Ball 3/8	70	1	41-0643			Seal Gasket
29	1	41-2045			Small End Plate	71	1	1401D-01	1	1	Shaft Lip Seal Kit include items 70 & 77
30	1	61-8108D			Exhaust Ring	72	2	41-1685	2	2	Spring Holder - Intake
31	1	41-1518			Exhaust Rotor	73	3	41-1766	3	3	Thrust Disc
32	6	61-8559A	6	6	Vane Spring	74	1	4-06-0754	1	1	Truarc Ring
33	2	41-1487	2		Small Vane	75	1	61-8321B			Bubbler Tube
34	1	41-0696	1	1	Vane Spring Holder-Exhaust	76	2	61-8384			Plug 1/4 NPT
35	2	41-0959	2		Large Vane	77	3	2-00-6712			Socket Head Screw 10-32x3/4
36	1	41-2074			Pulley inc. set screw, Item 37	78	1	62-0121			SS Washer
37	1	2-01-9306			Socket Head Set Screw	79	2	61-2370			Cover, Window
38	1	61-8670			Large End Plate Cover	80	2	66-0304	2	2	O-Ring, Fluoroelast. #127
39	1	41-2153	1	1	Upper Exhaust Valve	81	4	61-2232			Flat Head Screw 8-32x1/2
40	1	2-01-5106			Round Head Screw 1/4-20x 3/8	82	1	62-1141			Plug
41	4	2-01-6112			Socket Screw 1/4-20x3/4			1-99-5282	1	1	Sealant, 6cc
42	1	61-8278A	1	1	Intake Chamber Cover Gasket						

A*: MAJOR REPAIR KIT CAT # 1402K-10
 B*: MINOR REPAIR KIT CAT # 1402K-09
 ** 1401D-01 is a shaft seal kit and includes a shaft seal, gasket, and 3 screws

67-0902
Sheet 1 of 2
Rev. 11 6/04